## **CLIENT'S MATERIAL FACT SHEET**

Due to availability or ensuring correct colour match of materials, clients may find it necessary to send material to Tambortech. Tambour Doors manufactured from Client's Material are charged at a 40% surcharge on MDF pricing. This pricing includes road freight costs to Brisbane. Add 15% surcharge for Vertical grain and 15% for Gloss finish.

The 3 piece Pelmet Surround, as supplied by Tambortech, is not available with Client's material.

## Calculation of Material Quantity required for your order.

	SOLID TIMBER	ALL TIMBER VENEERS, LAMINATES & VINYLS.
We require Timber to be supplied rough sawn - 25 mm or thicker.		HEIGHT - Multiply the height required by 1.4
		e.g. 587 mm high X 1.4 = 822 mm.
HEIGHT -	Multiply the height required by .75 e.g. 587 mm high X .75 = 440 mm in 25 mm usable board.	WIDTH - Add 100 mm to the width required. e.g. 920 mm wide + 100 = 1020 mm minimum.
The 440 n	nm is measured across the combined width of the flat timber	e.g. 526 mm wide + 100 – 1020 mm mmmmmm.
	e made up from boards in varying widths [100 mm, 150 mm,	So, for a Tambour Door 587 mm high by 920 mm wide, material required is approximately 820 mm long by 1020 mm wide with the GRAIN either horizontal or vertical as required.
WIDTH -	Add 100 mm to the width required. e.g. 920 mm wide + 100 = 1020 mm minimum.	Please mark clearly which side is the face.
		HANDLE Width plus 100 mm by 170 mm high.
	Fambour Door 587 mm high by 920 mm wide, material required	e a 920 mm wide – 1020 mm minimum hy 170 mm wide
is approximately 1020 mm long by 440 mm wide by 25 mm thick.		Backing grain to run length-ways [1020 mm].
HANDLE	- Already included in HEIGHT calculation.	So, for a Tambour Door 587 mm high by 920 mm wide, material required is approximately 170 mm long by 1020 mm wide with the
therefore, if the Tambour Door	Our machines require a minimum length of 1200 mm, therefore, if the Tambour Door is less than 650 mm wide, double the width, add 100 mm, and halve the height.	GRAIN running the 1020 mm length. This is in addition to the 820 mm by 1020 mm for the Tambour Door itself.
		NOTE:- To manufacture Post Formed Handle [for Veneers,
DECORATIVE MDF MR BOARD		Laminates & Vinyls] material supplied for Handle must be horizontal GRAIN - even if a vertical grain
HEIGHT -	Multiply the height required by 1.4 e.g. 587 mm high X 1.4 = 822 mm.	Tambour Door is required.
WIDTH -	Minimum Width is 1200, add 100mm to width for anything	NOTE:- ALL Veneers must be supplied either fleece backed or paper backed lay-ons.
over 1200 So, for a Tambour Door 587 mm high by 920 mm wide, material required is approximately 820 mm long by 1200 wide with the GRAIN either		Send your material sandwiched between 2 boards – do not send as a roll. If the material is board, the face side of the board must be protected with another board - bubble wrap is not good enough.
horizontal or vertical as required. Please mark clearly which side is the face		Label the package with this address:-
		TAMBORTECH
HANDLE - Handles can not be manufactured from board!! Alternative 1 You supply your preferred Laminate or Vinyl as detailed in		235 ORCHARD ROAD, RICHLANDS. QLD 4079
	Laminate & Vinyls section of this fact sheet.	WHEN MATERIAL IS PROPERLY PACKAGED, phone
	2 Accept closest match of Laminate/Vinyl that Luxul can suppl 3 Luxul can supply a square aluminum handle in clear anodised, black gloss or brushed stainless finishes.	Futile collection charge of \$35 will apply if package is not ready or your premises were closed during normal business hours .
	4 No Handle required. Please note your preference in Special Instructions.	Tambortech is not responsible for any defects, nor freight damage, to the material you send.
NOTE:-	Our machines require a minimum length of 1200 mm, therefore, even if the slat length is less than 650 mm, 1200 mm minimum width will have to be supplied.	Tambortech Doors
NOTE:-	All board material must be MR MDF - Luxul will not manufacture Tambour Doors from HMR board nor return the material you sent.	The Clever Closure